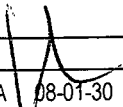


Date: Thursday, 07/02/2008 2:57:24 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STEP BRACKET
Job Number	: 37299	Part Number	: D37281
Estimate Number	: 13160	Drawing Number	: D3728 U/R
P.O. Number	:	Project Number	: N/A
This Issue	: 07/02/2008 S.O. No. :	Drawing Revision	: U/R
Prsht Rev.	: NC	Material	:
First Issue	: / / Type : SMALL /MED FAB	Due Date	: 08/02/2008
Previous Run	:	Qty:	20 Um: Each
Written By	: 		
Checked & Approved By	:		
Comment	: Est Rev:A 08-01-30 new issue DD verified by:EC		



Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0250X06000	6061-T6 Bar .25" x 6.0"
-----	--------------------	-------------------------



Comment: Qty.: 1.3484 f(s)/Unit Total : 26.9682 f(s)
6061T6 aluminium bar 6.00" X .250" thick
(M6061T6B0250X06000)
Batch: 100782 IB 8-28

100782 x3
103433

Comp
P/O: 2943

2.0	WATER JET 782	FLOW WATER JET
-----	---------------	----------------



Comment: FLOW WATER JET
1-Cut as per Dwg D3728
Dwg Rev: U/R IB 8-2-8
Prog Rev: U/R

21

2- Deburr if necessary IB 8-2-8

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

100102108 x21

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Receiving Report

Date: 7/20/06
Supplier: CHM

Batch No: M102433
Dart P/O: 2943

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐
Waybill Attached: Yes ☒ No ☐
Shipment Complete: Yes ☒ No ☐
QC6 Inspection 36-07.02.06
Work Order N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M3045/264		32	0	0	32	
M4130utv376w065		20	20.5	0	over 2.5	
M4130utv000w049		20	19	0	1°	

Initials of receiver (if shipment OK) 20 Level 12 over 2 hours

Production/Admin: 07/20/06
Date: 07/20/06
Received/Costing: REP 376
Initial: CH

Location 10

377-4248
377-5696

MONTREAL : 514 336-4248
FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET METAUX SPECIALISES
STEEL AND SPECIALTY METALS DISTRIBUTOR

ONTARIO : 1 800 667-4248
FAX : 1 866 456-4242

On a du Savoir "FER"

SHIP TO:

FEB 15 2007

SPACE
DEEN STREET
Y,

FACTURE
INVOICE N° 170263

DATE 06/02/07

BON DE LIVRAISON
PACKING SLIP N° 117635

DATE DE LIVRAISON
DELIVERY DATE 06/02/07

TERMES / TERMS
NET 30 JOURS

TERR. 2R
REMARQUES / REMARKS

PAGE N°
001

DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER *	MONTANT AMOUNT
OUND	11	16.800		200.26
B X .065	22	5.750		129.38
2 X .058	20	5.750		115.98
X .049	19	6.050		114.95
" X 144 SHEET	1	350.000		350.00
" X 144 SHEET	1	555.000		555.00
X 6	72	350.000	CLB	252.00
X 3/4	5	440.000	CLB	22.00
2 JA 48 X 96	0	448.435	CLB	0.00
CHARGE	1	0.000	UN	0.00

POIDS TOTAL
TOTAL WEIGHT 153.59

Formplus N° 8619

ALL MATERIALS REMAIN THE PROPERTY OF ACIER CAMPI INC. UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED. THE BUYER'S EXPENSE. * ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS TO PAY * PER MONTH OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. * ANY DEFAULT IN RESPECT WITH PAYMENT BY ACCELERATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE SOLD. * ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. * ANY MERCHANDISE IT OR MODIFIED CANNOT BE RETURNED. * ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE CHARGE.

EN BONNE CONDITION MERCHANDISE RECEIVED IN GOOD CONDITION

A/Y M/M J/D

SOUS-TOTAL SUB TOTAL	1739.57
T.P.S. G.S.T.	104.38
T.V.Q. Q.S.T.	0.00
TOTAL	1843.95

CLIENT / CUSTOMER'S SIGNATURE

DATE

CUSTOMER ORDER NO: N15153
CUSTOMER PART NO: V335212



MILL TEST REPORT

CUSTOMER: _____

SAMPLE (S) OF ALUMINUM

REPORT: 50061

DIE NO.	S-2232
DESCRIPTION	1/4"X6" FLAT BAR
AL. ALLOY & TEMPER	6061/T6511
EXTRUDEX ORDER NO.	88842-3-A-11
SPECIFICATION	ASTM B221
SILICON %	0.62
IRON %	0.22
COPPER %	0.20
MANGANESE %	0.05
MAGNESIUM %	0.86
CHROMIUM %	0.07
ZINC %	0.02
TITANIUM %	0.02
ALUMINUM %	REMAINDER
ALLOY TYPE %	6061
ALLOY CAST NO.	980
YIELD STRENGTH (IN ksi)	41.3
TENSILE STRENGTH (IN ksi)	45.2
ELONGATION % IN 2"	14.2
HARDNESS (ROCKWELL 'F')	86.7 86.8 87.1

2943
h
M6061T6 60250X0600

N. RAMPERTAB
(LAB. TECH.)
DEC-22-06

DATE:

411 Christie Road, Woodbridge, Ontario. L4L 8N4 TEL:(416) 745-4444 FAX:(416) 745-0925